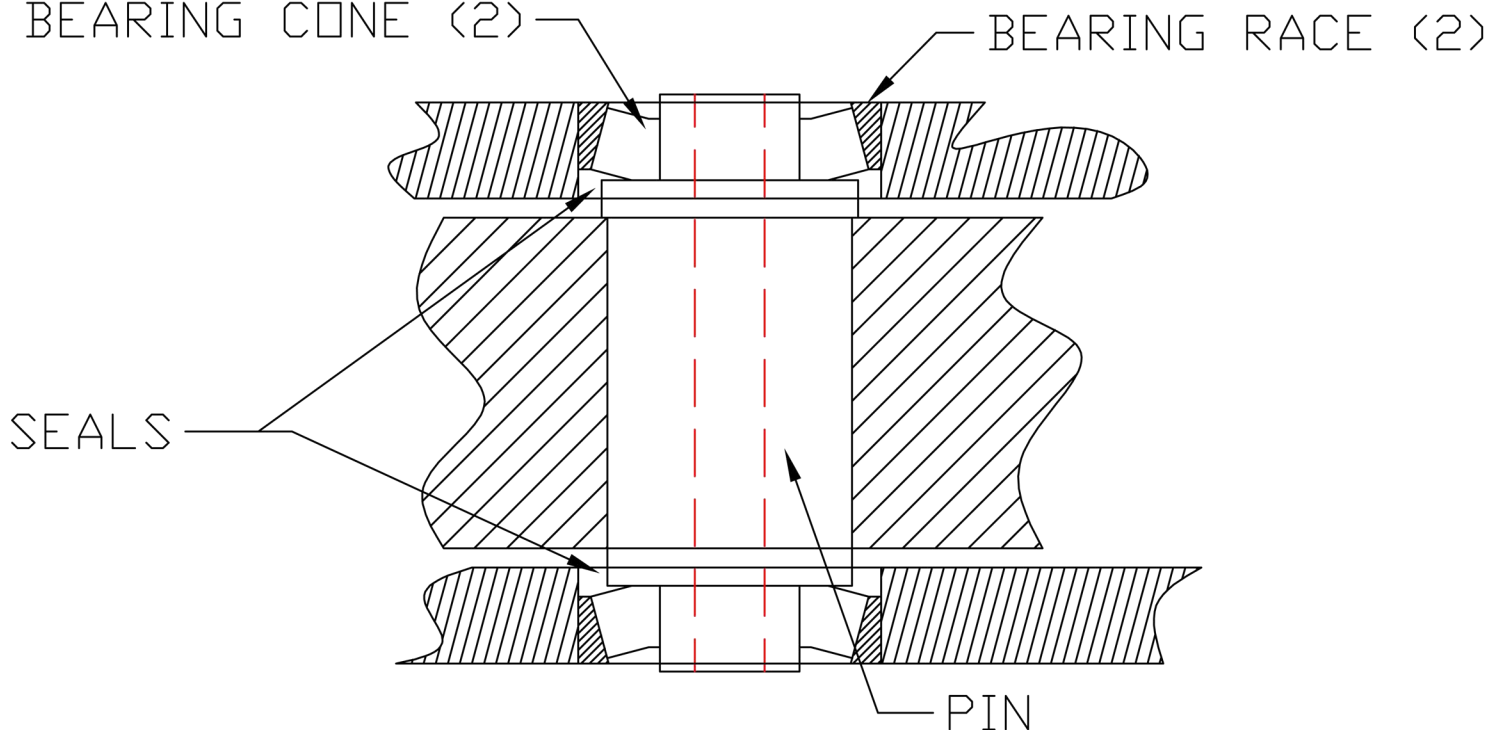


# INSTRUCTION FOR RP21023 BELL CRANK PIN BEARING CONE (2)



1. DISASSEMBLE UNIT - MAKE SKETCHES OF ASSEMBLE BEFORE TOTAL DISASSEMBLY. NOTE THE BEARINGS AND RACES ARE REMOVED EASILY AFTER THE 2 CAPS ARE REMOVED. THE PIN MUST BE REMOVED IN A PRESS BEFORE THE ARM CAN BE REMOVED FROM THE BRACKET. BE SURE TO PROPERLY SUPPORT THE ARM AND NOT PRESS ON THE BRACKET TO REMOVE THE PIN.
2. CLEAN THE UNIT
3. AFTER INSERTING THE ARM BACK INTO THE BRACKET PROPERLY, PRESS THE NEW PIN INTO THE ARM - NEVER PRESS ON THE BRACKET INSURE THE ARM IS PROPERLY SUPPORTED. THE PIN HAS A STOP OUT SHOULDER TO INSURE THE PIN IS PROPERLY SET TO ORIGINAL LOCATION
4. GREASE BOTH SEALS AND INSERT THEM INTO THE BRACKET
5. SLIDE BEARING CONES AND RACES ON PIN, CHECK CLEARANCE AND SHIM UNDER BEARING CONE TO ELIMINATE ALL CLEARANCE.
6. GREASE BOTH BEARINGS HEAVILY AS THEY CANNOT BE GREASE WHEN INSTALLED IN THE CAR.
7. APPLY A THIN FILM OF SILICONE TO EACH CAP AND TIGHTEN THE BOLTS
8. RECHECK FOR ANY VERTICAL CLEARANCE. IF CLEARANCE EXIST, DISASSEMBLE AND ADD MORE SHIMS AND REPEAT 4 TO 7.