

RP20495 BELL CRANK REPAIR KIT INSTALLATION INSTRUCTIONS

1. Remove bell crank from vehicle.
2. Press out worn pivot sleeve.
3. Clamp bell crank in a vice, and make sure it is completely level. (Fig. A)
4. Using a 1.000" drill bit, bore pivot hole. (Fig. B)
5. Press in bushings from each side flush to boss.
6. Hone bushings if needed until sleeve fits.
7. Reinstall on vehicle, and shim sleeve as needed.



Fig. A



Fig. B



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