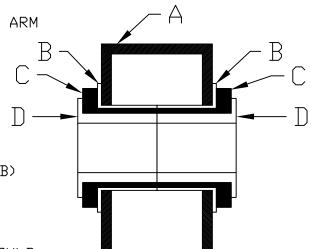
IMPORTANT INSTALLATION INTRUCTIONS - RP16870 1958 CHEVY REAR BUSHINGS

INSTALLATION OF UPPER CONTROL ARM BUSHINGS IN ARM

- 1. PRESS DUTER SLEEVE (B) INTO CONTROL ARM (A). SLEEVE PRESSED IN FROM EACH SIDE OF THE CONTROL ARM.
- 2. LUBRICATE URETHANE BUSHING INSIDE AND DUTSIDE WITH ENCLOSED GREASE.
- 3. SLIDE URETHANE BUSHING (C) INTO SLEEVE (B)
- 4. SLIDE INNER SLEEVE (D) INTO URETHANE BUSHING (C).
- 5. EACH PIVOT OF THE UPPER CONTROL ARM SHOULD BE AS SHOWN

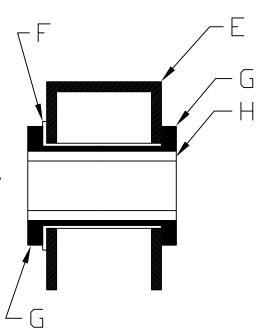


INSTALLATION OF BUSHINGS IN AXLE HOUSING (LARGEST DIAMETER)

- 1. PRESS EACH OF THE PREASSEMBLED RUBBER BUSHINGS INTO REAR AXLE HOUSING.
- 2. THE ARM MAY NOW BE INSTALLED, BOLTS INSTALLED AND TORQUED TO THE PROPER SPECIFICATIONS. NOTE: THE VEHICLE MUST BE AT CURB HEIGHT (WEIGHT ON THE WHEELS) BEFORE TIGHTENING THE BOLTS AT THE AXLE HOUSING END.

INSTALLATION OF THE LOWER CONTROL ARM BUSHINGS(4 BUSHINGS)

- 1. PRESS SLEEVE (F) INTO CONTROL ARM(E).
 THE SLEEVE WILL PRESS IN FROM ONE
 SIDE SINCE TWO DIFFERENT PRESS DIAMETERS
 ARE USED. BOTH SIDES OF THE CONTROL
 ARM SHOULD BE CLEAN AND SMOOTH.
- 2. LUBRICATE THE URETHANE BUSHINGS(G) INSIDE AND DUTSIDE, SLIDE DNE IN FROM EACH SIDE OF THE ARM.
- 3. SLIDE THE INNER TUBE (H) INTO THE BUSHINGS.
- 4. ASSEMBLE EACH ARM COMPLETE AND INSTALL ARM IN CAR. INSTALL THE BOLTS AND TORQUE THE BOLTS TO THE PROPER SPECIFICATIONS.



RARE PARTS, INC. STOCKTON, CALIFORNIA